



SERVICE BULLETIN

#20595227

DATE: 4/3/2012

MODELS: All Companion 1000T Portables

ISSUE: New Coil Configuration

NOTES: Effective June 2012, all Companion 1000T portable units will feature a new coil configuration. This change will replace the spine tube heat exchanger with a new extruded fin heat exchanger.

The new style fin heat exchanger replaces the spine tube heat exchanger, shown in *Figure 1*. The new heat exchanger coil, #20534899-SV, is also a direct replacement for any older style units. The new assembly will use the same nut and ferrule design as, #B-77528-00, that it is replacing. The flow rate and output temperature are not affected by this new design.



Old Design #B-77528-00



New Design #20534899-SV

(Figure 1 - - Companion 1000T Heat Exchanger Coil Change)

The heat exchangers are shown installed in the C1000T in *Figure 2*. This demonstrates the differences between the installation of the different coils.



Old Design #B-77528-00

New Design #20534899-SV

(Figure 2 -- Companion 1000T Heat Exchangers Installed)

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