



SERVICE BULLETIN

PN: 20990410

RELEASE DATE: February 9, 2016
REVISION DATE(S): March 15, 2019 (Rev B)
MODEL: All Portable Liquid Oxygen Units
ISSUE: Female QDV Lip Seal Change
NOTES: Issued as a running update, all Portable Liquid Oxygen Units will be manufactured with a standardized Quick Disconnect Valve (QDV) Lip Seal.

Previously, some models were manufactured with a QDV Lip Seal energized by a silicone O-ring (P/N CA110104), while others were manufactured with a QDV Lip Seal energized by a steel rosette spring (P/N B-775260-00). Stock of QDVs equipped with CA110104 will be diminished and going forward, B-775260-00 will be used on all female QDVs. The CA110104 and B-775260-00 Lip Seals are both forwards and backwards compatible.

This change was made as a standardization and to move towards a more robust design.

Figure 1 below shows both Lip Seal versions. Pictured on the left is the Lip Seal with silicone O-Ring that will be phased out. The Lip Seal on the right will be standardized going forward.



Figure 1. Pictured Left is PN CA110104. Pictured Right is B-775260-00.

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