

PSA Nitrogen Generator

N2-AS-G



AirSep Alpha Series Nitrogen Generators produce from 450 to 46,905 cubic feet of nitrogen per hour at 99.5% nitrogen concentration. When electricity and an adequate source of compressed air is supplied, these dependable machines can provide nitrogen for practically any application and at concentrations up to 99.999% (10 PPM O₂).

Features

- Produces nitrogen from an independent compressed air source
- Microprocessor controlled
- Low operating cost with energy efficient programming control options
- Automatic and unattended operation
- Easy to install and maintain
- NEMA 4X Touchscreen control panel with integrated nitrogen concentration monitor

Typical Applications

Manufacturing

- Cutting/Brazing/Soldering
- Heat Treatment
- High Pressure Plastic Injection Molding

Oil & Gas/Power Generation

- Onshore/Offshore Exploration
- Mechanical Gas Seal Inerting
- Enhanced Oil Recovery (EOR)
- Transloading Operations

Food & Beverage

- Modified Atmosphere Packaging (MAP)
- Nitrogen CO₂ Gas Mix Beer Drafting
- Controlled Atmosphere(CA)/Fruit Storage
- Wine Bottle Capping

Mining

- Control of Lower Explosive Limits (LEL)

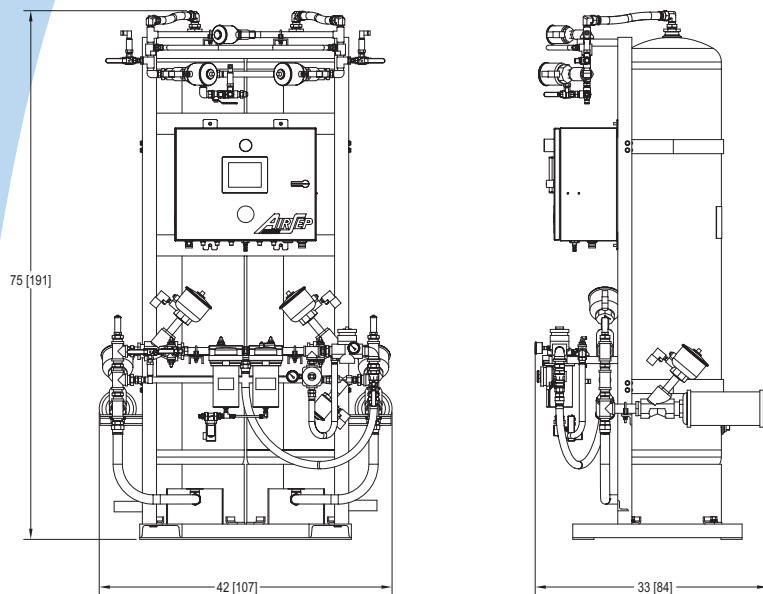
Specifications

Product Flow	1,634 SCFH (42.95 Nm ³ /hr) ¹
Product Pressure	85 – 90 psig (586 – 621 kPa or 5.8 – 6.2 barg) ¹
Product Concentration	99.5%
Product Dew Point	-65°F (-54°C)
Dimensions (W x D x H) (Nominal)	42 x 33 x 74 in (107 x 84 x 188 cm)
Weight	956 lb (434 kg)
Physical Connections ²	
Compressed Air Inlet	¾" FNPT
Product Gas Outlet	½" FNPT
Ambient Operating Conditions	Locate the nitrogen generator in a well-ventilated area that is protected from weather elements and remains between 40°F (4°C) and 104°F (40°C)
Feed Air Requirements	Flow Rate: 80 SCFM (2.10 Nm ³ /min) ¹ Clean, Oil-Free and Dry "Plant Air" (Class 5.6.4 per ISO 8573.1) Pressure: 109 psig (752 kPa) minimum Temperature: 109°F (43°C) maximum Dew Point: 40°F (4.4°C) maximum ³
Control Power Requirements (Single Phase)	120 V ~ ±10%, 50/60 Hz, 3.0 A or 220 V ~ ±10%, 50/60 Hz, 1.0 A
NRTL Certifications and Approvals	CAN/CSA-C22.2 No. 61010-1-12, ANSI/UL Std. No. 61010-1:2012
290 Gallon Nitrogen Receiver	
Dimensions (Dia. x H)	37 x 80 in (94 x 202 cm)
Weight	500 lb (227 kg)

¹ SCF (Standard cubic foot) gas measured at 1 atmosphere and 70°F / Nm³ (Normal cubic meter) gas measured at 1 atmosphere and 0°C

² Hose and applicable adapters included with optional Factory-supplied accessory kits.

³ Feed air dew point up to a maximum 50°F may be approved upon Engineering review based on site conditions.



Note: All dimensions are nominal.

Model N2-AS-G Nitrogen Generator Feed Air Requirement*

Nitrogen Concentration%	Feed Air Usage** (SCFM)	N2-AS-G
99.99	62	802
99.95	68	1,067
99.9	72	1,123
99.5	80	1,634
99	84	1,849
98	94	2,329
97	101	2,681
96	109	3,033
95	115	3,327

**Time weighted average. Contact Factory for air compressor sizing assistance.
* SCF (Standard cubic foot) gas measured at 1 atmosphere and 70°F

Ordering Information

Model	Part Number	Description
N2-AS-G	NGAS104-7	With HMI NEMA 4X Touchscreen and nitrogen concentration monitor, 120 V ~ ±10%, 50/60 Hz ¹
	NGAS104-8	With HMI NEMA 4X Touchscreen and nitrogen concentration monitor, 220 V ~ ±10%, 50/60 Hz ¹
Required Accessories	TA068-1	290 Gallon Nitrogen Receiver
Optional Accessories	KI600-1	Accessory Kit (flow control manifold)
Interconnecting hoses available. Contact Factory for details.		
Shipping Information		N2-AS-G
		290 Gallon Nitrogen Receiver
Class	92.5	70
Commodity Classification Number	8421.39.8040	7311.00.0000
Dimensions (W x D x H)	50 x 42 x 87 in (127 x 107 x 221 cm) with Accessory Kit(s), Crated	48 x 48 x 86 in (122 x 122 x 218 cm)
Gross Weight	1,432 lb (649 kg) with Accessory Kit(s), Crated	600 lb (272 kg)

Warranty: 1 Year Parts and Factory Labor***

*** An unprotected or inadequately ventilated environment, or improper control power may cause damage to the nitrogen generator not covered under warranty.

¹ Specify nitrogen flow and pressure at time of order.

All performance ratings based on an average ambient temperature of 90°F (32°C), up to 1,000 feet elevation, and 80% relative humidity.



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