



# *SERVICE BULLETIN*

PN: 20595227

**RELEASE DATE:** 14 March, 2019 (Rev B)

**REVISION DATE(S):** 03 April 2012 (rev A)

**MODEL:** All Companion 1000T Portables

**ISSUE:** New Coil Configuration

**NOTES:** Effective June 2012, all Companion 1000T portable units will feature a new coil configuration. This change will replace the spine tube heat exchanger with a new extruded fin heat exchanger.

The new style fin heat exchanger replaces the spine tube heat exchanger, shown in Figure 1. The new heat exchanger coil, #20534899-SV, is also a direct replacement for any older style units. The new assembly will use the same nut and ferrule design as, #B-775528-00, that it is replacing. The flow rate and output temperature are not affected by this new design.



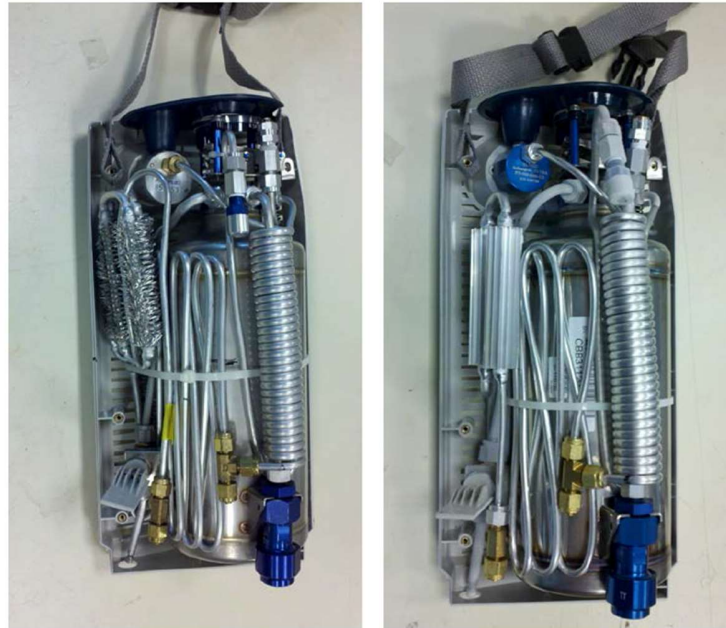
**Old Design #B-775528-00**



**New Design #20534899-SV**

*(Figure 1 - - Companion 1000T Heat Exchanger Coil Change)*

The heat exchangers are shown installed in the C1000T in Figure 2. This demonstrates the differences between the installation of the different coils.



Old Design #B-775528-00

New Design #20534899-SV

(Figure 2 -- Companion 1000T Heat Exchangers Installed)

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