

## SERVICE BULLETIN

PN: 21495031

**RELEASE DATE:** June 8, 2020

**REVISION DATE:** July 28, 2020 (Rev. B); May 01, 2021 (Rev. C)

MODEL: Liberator® Reservoir, Sprint™, Stroller®, and Hi Flow Stroller®

**ISSUE:** Availability of Spare Flow Control Valves, Secondary Relief Valves,

Manifolds, and Economizers

**NOTES:** This bulletin is meant to clarify the service part usage for previous

design and current design liquid oxygen portables and reservoirs. Refer to the tables below for the appropriate service part for a given device

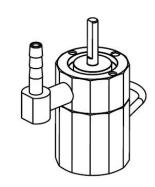
and the example figures for previous vs. current parts.

## **Table 1: Portables**

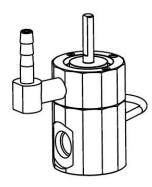
<b>Current Design</b>	Previous					
(manufactured	Design					
after 1/27/2020)	(manufactured					
Beginning S/N	before					
CBB3120041085	1/27/2020)	Type Valve	Model	Notes		
Flow Control Valves						
11014539TS	11014521T	FCV 20 PSI - 6 LPM	Sprint/Stroller W/ <b>Meter</b>			
14812860TS	14034703T	FCV 20 PSI - 15 LPM	Hi Flow Stroller W/Meter			
21366017S	14700235T	FCV 20 PSI - 2 LPM	Sprint/Stroller W/Meter	Pediatric		
11014539TS	11014539TS	FCV 20 PSI - 6LPM	Sprint/Stroller W/Scale			
14812860TS	14812860TS	FCV 20 PSI - 15 LPM	Hi Flow Stroller W/Scale			
14700235T	14700235T	FCV 20 PSI - 2 LPM	Sprint/Stroller W/Scale	Pediatric		
Secondary Relief Valves						
10491253T	13110225	SRV 30 psi new/ 65 psi old	Hi Flow Strollers			
Manifolds						
		Manifold Assy 1.2L SF				
10564619S	21495020S	SVCE	Stroller/Hi Flow Stroller			
		Manifold Assy 1.2L W/Auto				
10812918S	21495021S	Close VV, SVCE	Stroller/Hi Flow Stroller			
		Manifold Assy 1.2L,				
10812900S	21495022S	Germany, SVCE	Stroller/Hi Flow Stroller			
		Manifold Assy 1.2L TF,				
10597787S	21495026S	SVCE	Stroller/Hi Flow Stroller			

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**NOTE:** Portable Scale units in Table 1 did not undergo the FCV change. Included for reference.



11014539T FCV 20PSI 0-6 LPM G3 PORT TPED 14812860T FCV 20PSI 0-15 LPM G4 PORT



11014521T FCV 20PSI 0-6 LPM G3 PORT TPED 14034703T FCV 20PSI 0-15 LPM G4 PORT

**Figure 1: Portable Flow Control Valves** 

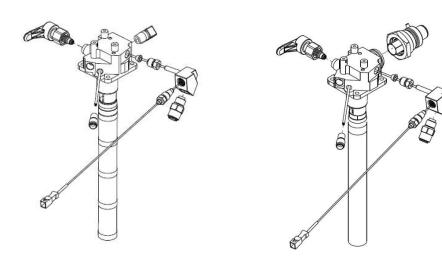


Figure 2: Manifold Assembly - Current version

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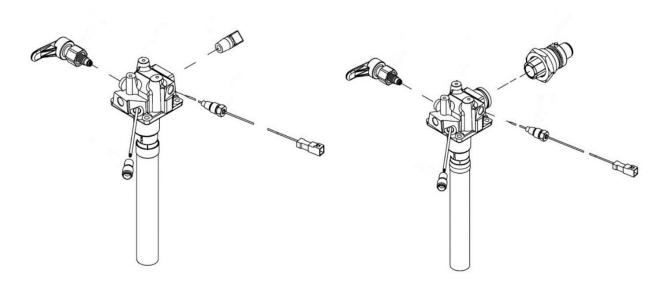
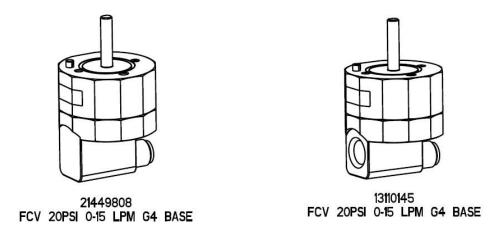


Figure 3: Manifold Assembly - Previous Version

**Table 2: Liberator** 

Current Design (manufactured after 4/1/2020)	Previous Design (manufactured					
Beginning S/N	before					
CBB3020140001	4/1/2020)	Type Valve	Model	Notes		
Flow Control Valves						
21449808S	13110145	FCV 20 PSI - 15 LPM	Liberator - 20 PSI	16 Pos. Gen 4		
21449806S	13110153	FCV 50 PSI - 15 LPM	Liberator - 50 PSI	16 Pos. Gen 4		
21494787S	14700243T	FCV 20 PSI - 2 LPM	Liberator - 20 PSI	Pediatric		
N/A	10480511T	FCV 20 PSI - 6 LPM	Liberator - 20 PSI	12 Pos. Gen 3		
N/A	11018986T	FCV 20 PSI - 15 LPM	Liberator - 20 PSI	12 Pos. Gen 3		
Secondary Relief Valves						
21215214	13110217	SRV 30 PSI	Liberator - 20 PSI			
				*Was Used also on Hi Flow Strollers (manufactured		
21215227	*13110225	SRV 65 PSIG	Liberator - 50 PSI	until 1/27/2020)		
Economizer Regulators						
21341644	10531833LAN	Econ. Regulator 20 psi	Liberator - 20 PSI			
21341648	10670260	Econ. Regulator 50 PSI	Liberator - 50 PSI			
21341652	10670251	Econ. Regulator 20 PSI Japan	Liberator - 20 PSI			
Bracket Assembly						
13307335S	21495392S	Bracket Lib S/A G4 Svce	Liberator			
Economizer Assembly						
13277851S	21495393S	Economizer S/A 20PSI Svce	Liberator - 20 PSI			

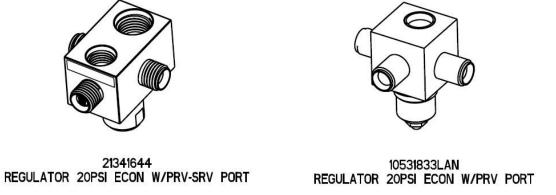
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**Figure 4: Liberator Flow Control Valves** 



**Figure 5: Liberator Secondary Relief Valves** 



**Figure 6: Liberator Economizer Regulators** 

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