## Service Bulletin



#### PN 21495524 B

**RELEASE DATE:** October 14, 2020

**REVISION DATE:** March 8, 2022 (Rev B)

MODEL: Companion 5<sup>™</sup>

**ISSUE:** Companion 5<sup>™</sup> Flowmeter Outlet Pressure Test

**NOTES:** CAIRE is using the new style Flowmeter 21494452 on the 3<sup>rd</sup> Edition

Companion 5 models. The previous style Companion 5 models will still

use Flowmeter 15063266. A new version of the Companion 5

concentrator is being released that is compliant to IEC 60601-1 edition

3.1 and IEC 60601-1-2 4th edition.

Units produced as of July 2020 for China and Europe will used flowmeter 21494452 to be compliant to IEC 6060-1 edition 3.1 and IEC 60601-1-2 4th edition. Units produced prior to July 2020 use flowmeter 15063266. These changes do not apply to 120V models of the Companion 5. Reference Service Bulletin 21494864.

Note: When replacing flowmeter reference table 1.

15063266



21494452



Figure 1. Two different flowmeter styles for the Companion 5

Copyright © 2022 CAIRE Inc.

CAIRE Inc. reserves the right to discontinue its products, or change the prices, materials, equipment, quality, descriptions, specifications and/or processes to its products at any time without prior notice and with no further obligation or consequence. All rights not expressly stated herein are reserved by us, as applicable.

## Service Bulletin



### **Outlet Pressure Test Procedure for Flowmeter 21494452:**

- 1) Turn the power switch to the "ON" position and set flow to 5 LPM and allow the unit to run for 1 hour prior to testing the deadhead pressure.
- 2) Install 6ft (1.82 m) of tubing to the O2 outlet port.
- 3) Teeing the tubing off to a spare flowmeter to act as a needle valve and pressure analyzer.
- 4) Slowly turn down the spare flowmeter knob until it stops.
- 5) Observe the reading on the pressure analyzer.
- 6) Acceptable range is <6 psig.
  - a) Acceptable range for China is 4.14 5.06 psig. If the outlet pressure is not within this range, the product regulator needs to be adjusted. (see manual for procedure)
- 7) Turn the power switch to the "OFF" position.
- 8) Remove tubing from O2 outlet port

#### **Outlet Pressure Test Procedure for Flowmeter 15063266:**

- 1) Open up the unit.
- 2) Remove the black plug from the side of the flow sensor.
- 3) Connect 5/32nd size tubing to the side of the flow sensor.
- 4) Connect the other end of the tubing to a pressure analyzer.
- 5) Turn the power switch to the "ON" position.
- 6) Open flowmeter to 5 LPM.
- 7) Allow the unit to run for 10 minutes prior to testing the pressure.
- 8) Observe the reading on the pressure analyzer.
- 9) Acceptable range is 4.3 4.9 psig. If the outlet pressure is not within this range, the product regulator needs to be adjusted. (see manual for procedure)
- 10) Turn the power switch to the "OFF" position.
- 11)Remove tubing from flow sensor and replace cap.

# Service Bulletin



Table 1. C5 Model by Flowmeter Type (as of October 14, 2020)

Model#	Description	Flowmeter	Complaint to IEC 60601?
21471908	Companion 5 Oxygen Concentrator 230 VAC, 50 Hz	21494452	Yes
21471909	Companion 5 Oxygen Concentrator with Bluetooth capability 230 VAC, 50 Hz	21494452	Yes
21139079	Companion 5 Oxygen Concentrator 230 VAC, 50 Hz (China) * This model used 1503266 up until 7/1/2020	21494452	No
15067021	Companion 5 Oxygen Concentrator 230 VAC, 50 Hz * This model used 1503266 up until 7/1/2020	21494452	No
15067005	Companion 5 Oxygen Concentrator 120 VAC, 60 Hz	15063266	No
21190674	Companion 5 Oxygen Concentrator 120 VAC, 60 Hz	15063266	No
21225813	Companion 5 Oxygen Concentrator with Bluetooth capability 120 VAC, 60 Hz	15063266	No

**CONTACT:** For technical questions or concerns, contact Technical Service:

USA: 800-482-2473

Europe: +44 (0) 118 936 7060

techservice.global@caireinc.com

For ordering information or general inquires, contact Customer Service:

USA: 800-482-2473

customerservice.usa@caireinc.com

Europe: +44 (0) 118 936 7060 customerservice.europe@caireinc.com

Copyright © 2022 CAIRE Inc.

CAIRE Inc. reserves the right to discontinue its products, or change the prices, materials, equipment, quality, descriptions, specifications and/or processes to its products at any time without prior notice and with no further obligation or consequence. All rights not expressly stated herein are reserved by us, as applicable.